

Work Order ID 56622

March 2, 2010 1:06:31 PM



Page 1

Item ID: D4052-1

Accept



Setup Start



Revision ID:

Item Name: Eye Bolt

Stop



Start Date: 02/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 11/03/2010 Req'd Qty: 10.00

Customer:

Reference:

10-03-02

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4052

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA892 AND DWG
DWG REV: A
FOLIO REV: N/A

SL 10/03/02

(10)

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/03/02

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Required Date: 11/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

10-3-3

10



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: *110*

0.00



Packaging

Memo

0.00

Packaging

10/3/3 (10)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/03

MF

10-3-3

Picklist Print

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Page 1

Work Order ID: 56622



Parent Item: D4052-1



Parent Item Name: Eye Bolt

Start Date: 02/03/2010

Required Date: 11/03/2010

Comments: IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD IPP
Rev:B as per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	159.3830	1.9695			

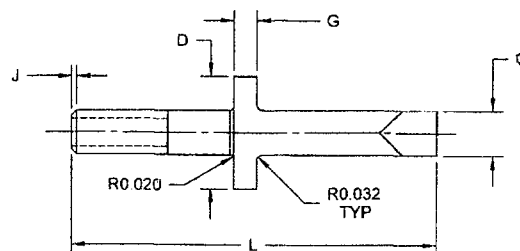
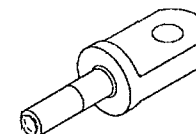
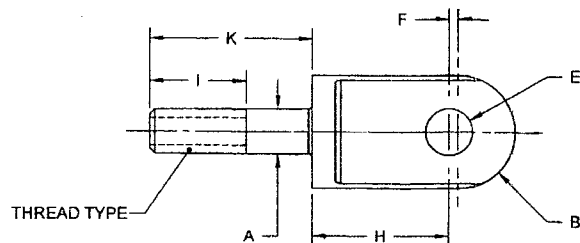


303 Round Bar 0.750



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	159.383	
107077	0	
113134	51.1	
113295	12.1	
113365	79.3	
113424	16.883	

1.97 - SL 10/03/02



W/O 56622

D4052-X EYE BOLT

P/N	THREAD TYPE	A	B	C	D	E	F	G	H	I	J	K	L
D4052-1	1/4-28 UNF-3A	$\phi 0.249^{+0.000}_{-0.003}$	R0.31	0.25	$\phi 0.63$	$\phi 0.257$	0.050	0.125	0.75	0.531	0.03	0.89	2.01

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL, ROUND BAR
PER DART SPEC M303R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

A	NEW ISSUE	RF	10.01.28
REV.		BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4052** REV. A
SHEET 1 OF 1
TITLE **EYE BOLT** SCALE NTS

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